

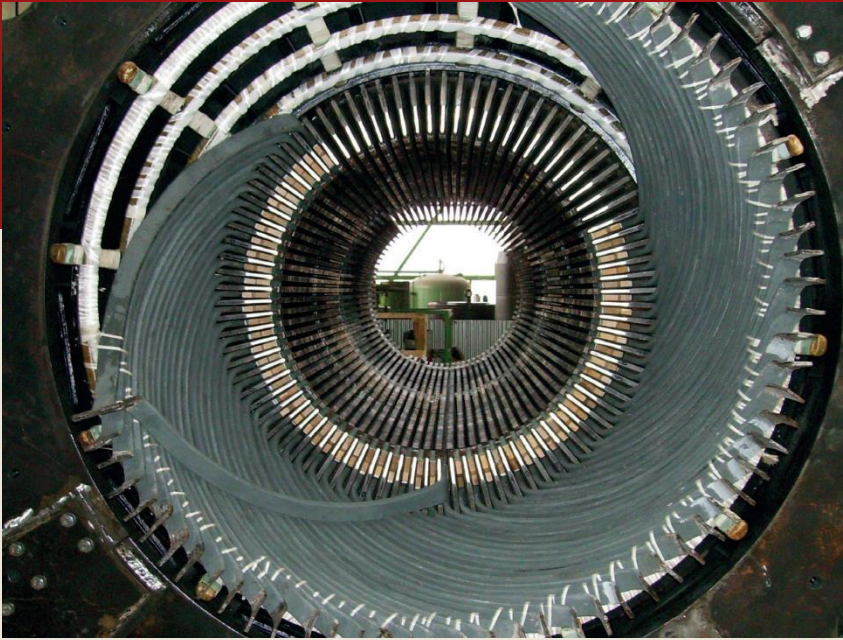
**GANZ**

**ROTATING MACHINES**

ELECTRIC MOTORS AND GENERATORS

SINCE 1878

**Ganz Transformers  
and Electric Rotating Machines Ltd.**



# GANZ today

**Renowned European manufacturing company**  
GANZ is a 100% Hungarian traditional brand, providing high engineered electrical products and solutions since 1878.

**State of the Art technology provides  
standardized and custom based  
solutions**

helping its customers with strong engineering,  
production and service capability

**Unique & diverse portfolio**

- Transformers
- MV Induction Motors
- Synchronous Generators
- Services



# GANZ achievements

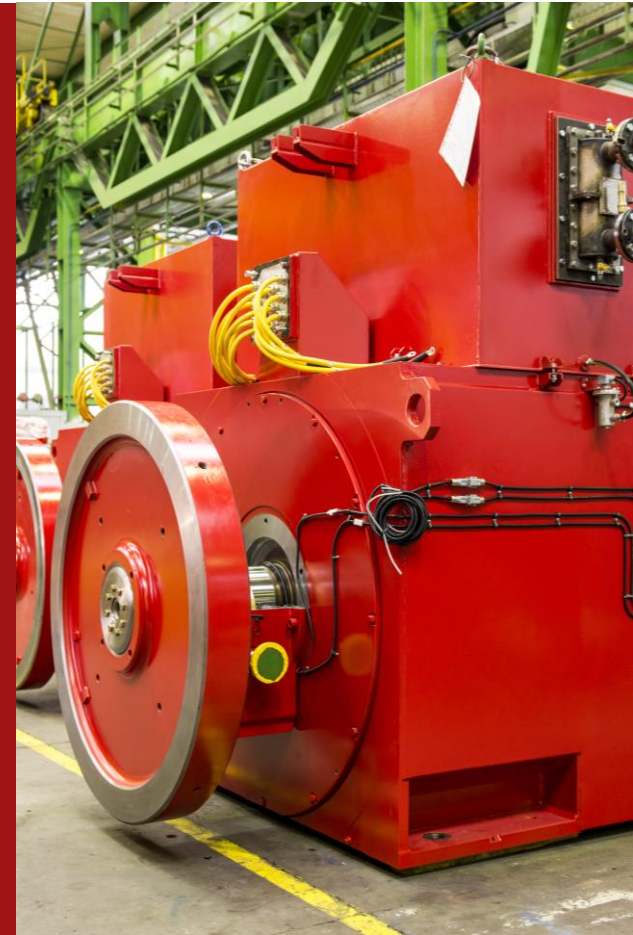
» 145 > Years of powerful tradition

» 50 > Countries of GANZ  
Machines supplies

» 8000 > Large Rotating Machines  
supplied globally

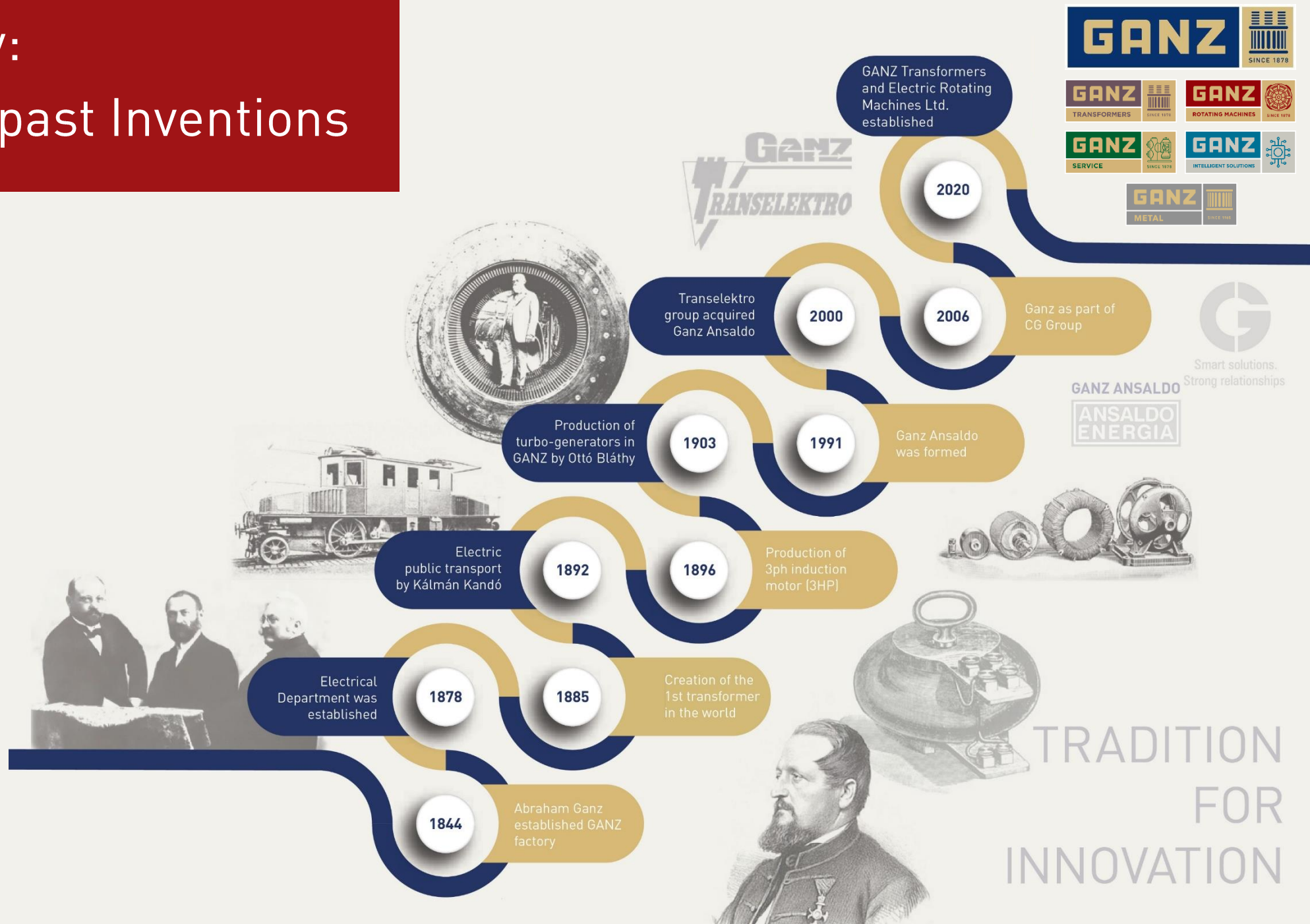
» 100000 > Power Transformers  
supplied globally

- ⊗ High Engineered Product lines
- ⊗ 100% Own Hungarian Company
- ⊗ Best Industry Standards and Practices
- ⊗ A strong Quality mission
- ⊗ Emphasis on R&D and new products
- ⊗ Green & renewable initiatives
- ⊗ Increasing cost efficiency



# GANZ History:

## The glorious past Inventions

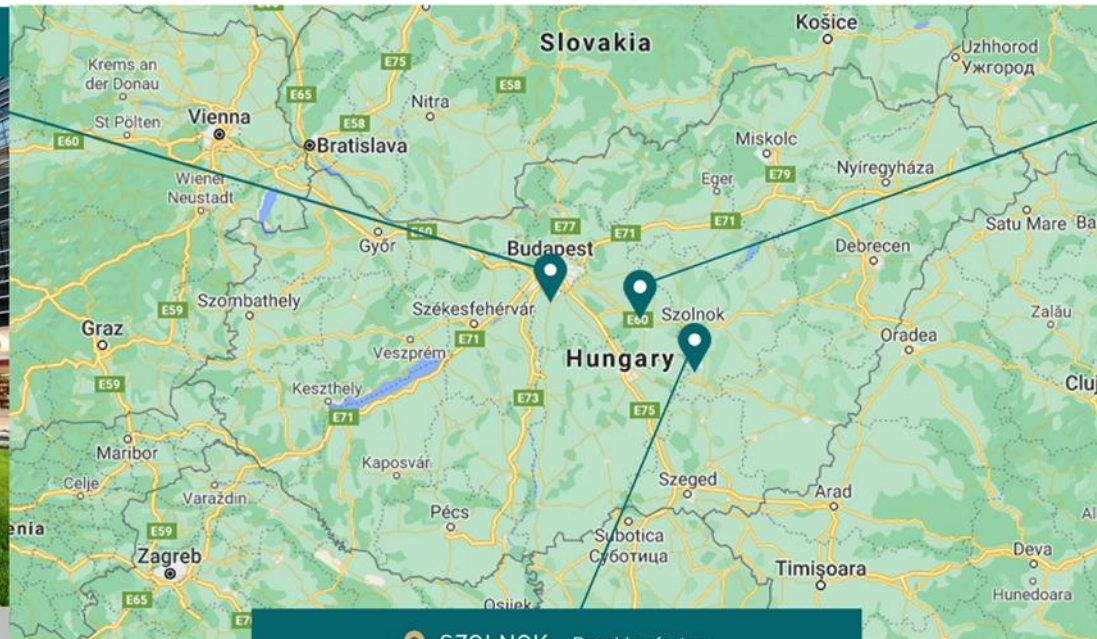




# GANZ locations

The base of production remains at Tápiószele site, as one of the most modern heavy machinery facilities in Europe. (41000 m<sup>2</sup> factory)

**BUDAPEST** Central Administrative Functions | Sales | Design | Purchase



**TÁPIÓSZELE** Transformer and Rotating Machines Factory – 41.000 m<sup>2</sup>



**SZOLNOK** Punching factory

1095 Budapest, Soroksári út. 30-34.

- Central administrative functions (Head Office)
- Finance, PM
- Sales
- Design

Szolnok – Metal Works

- Metal factory
- Steel structure manufacturing

2766 Tápiószele, Györgyei út 14.

- Transformer, Electric Rotating Machine manufacturing
- Purchasing
- Service
- Logistics



# Product scope



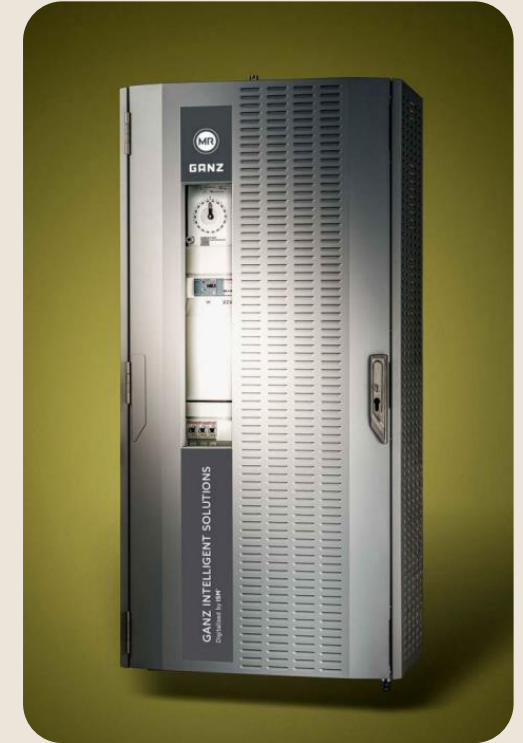
MVA : 63 - 600  
kV : 72,5 - 800



Asynchronous Motor  
500 kW - 20 MW  
Synchronous Generator  
1 - 70 MVA



Services of  
Transformers,  
Rotating Machines,  
GIS



GANZ  
Intelligent Solutions  
monitoring system



# GANZ Transformers



Production range: 63 - 600 MVA

Voltage: 72,5 - 800 kV

Frequency: 16,7 - 60Hz

Annual capacity: 10 000 MVA

Equipment limits:

Core Stacking: 200 t

Winding diameter: 3000 mm

height: 3000 mm

weight: 20 t

Crane capacity: 240 t  
(limit for active part only)



# High engineered Transformer solutions



1. Tailor made designs
2. TCO optimizing
3. Low noise power transformers
4. Biofluid immersed transformers
5. Hybrid insulation systems
6. Short-circuit withstand ability
7. Special applications
  - › Trackside transformers
  - › Transformers for mobile substation





# Total Cost of Ownership

## Examples to reduce TCO

### ■ Purchase price

Consult the customer to understand the real needs together and offering the most economical solution

### ■ Cost of no load and load losses

New core materials with maximum 0.7 W/kg  
Stray and load losses analysis with 3D model

### ■ Cost of commissioning

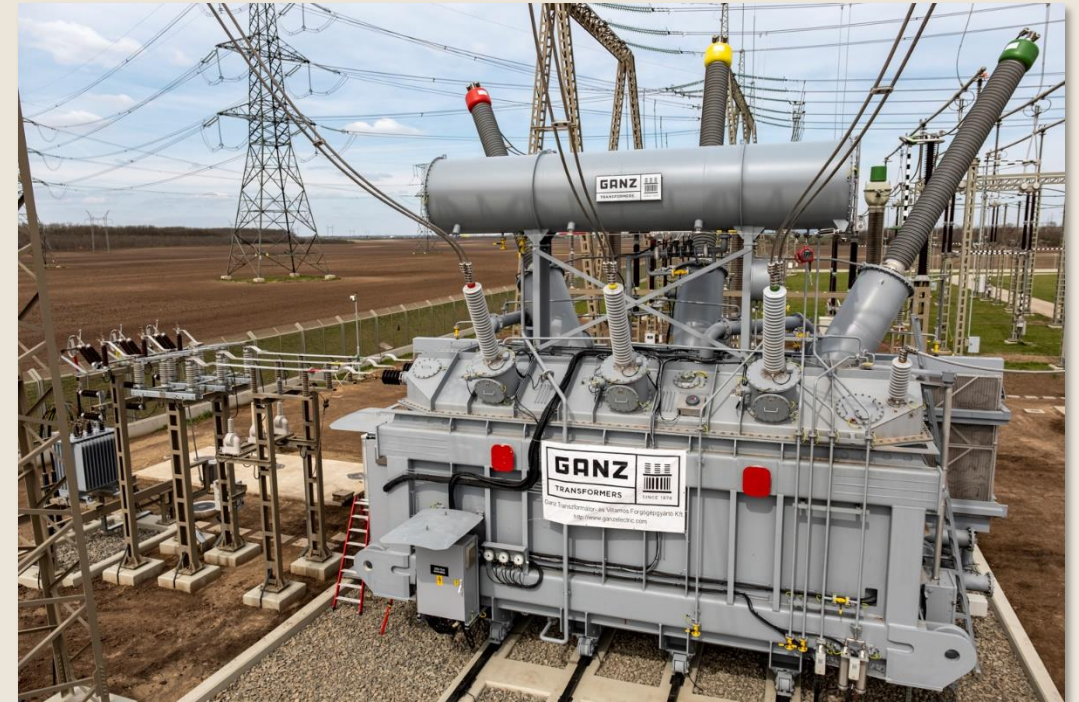
Supervisor from factory  
Fully or semi-assembled transport  
Own oil treatment machinery on site

### ■ Lifetime and reliability

Controlled PD level  
IEC req. < 250pC, usual req. < 100pC  
We've met German req. < 50pC  
Dust and humidity controlled winding shop  
Hot Spot temperature calculations  
VPD and drying process  
Quality materials: TUP, Aramid, Biofluid

### ■ Maintenance cost

Maintenance free breathers  
MR Vacutap OLTC  
RIP-RIS and plug in type bushings  
Various monitoring systems  
Guaranteed surface protection even upto 7 years



# GANZ SERVICE

Service Business Unit performs both factory based and on-site work for the company's products as well as products from other manufacturers in the form of

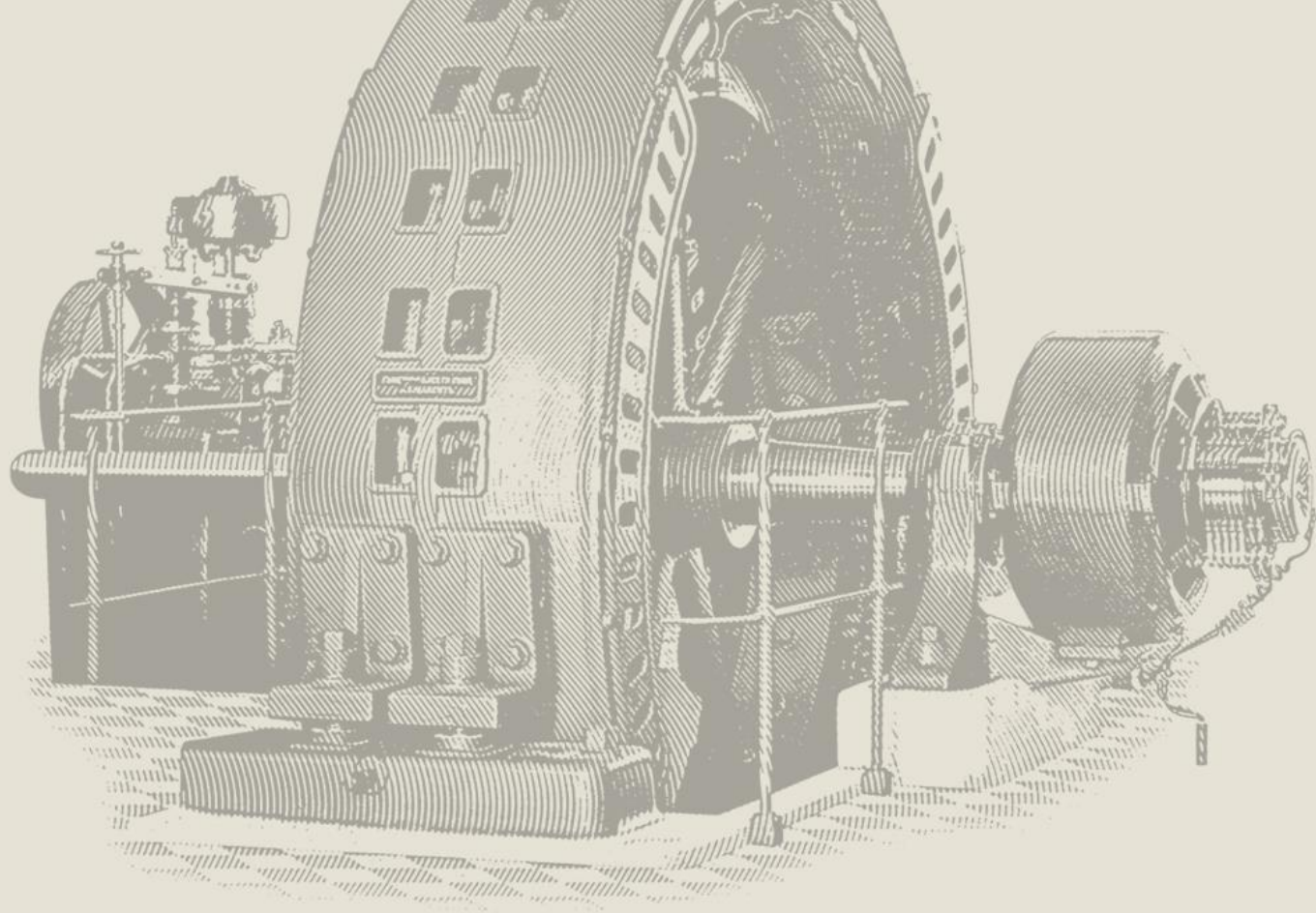
- maintenance,
- inspection,
- renovation, and
- upgrading.

Thanks to our advanced instrumentation and trained workforce, we can also perform **preventive and fault-finding and measurements on site**, thus reducing maintenance / downtime, keeping the interests of the service provider in mind.

In addition to the on-site service, spare parts manufacturing is also offered.







**GANZ**

**ROTATING MACHINES**



SINCE 1878

**GANZ ROTATING MACHINES**

# Product portfolio



## ELECTRIC MOTORS



500 kW - 20 MW  
Induction Motors

## GENERATORS



1 - 70 MVA  
Synchronous Generators

## SERVICES



Motor & Generator  
Refurbishments



# GANZ factory



- Manufacturing capacity for **Hydro-Generators from 0.5 MVA up to 70 MVA**
- Located in Tápiószele, Hungary (90 km from Budapest)
- 120 tons crane capacity in RM (+200 tons in PT)
- 12 500 m<sup>2</sup> shopfloor
- Technology, Supply Chain, Quality

# PRODUCTION FACILITIES



## SHOP FLOOR

- ⊕ 12500 m<sup>2</sup> area
- ⊕ Own facility for laminations
- ⊕ Up-to-date technology (Design, Own manufacturing system, Insulation system, Testing)



## INHOUSE MACHINE AND WINDING AREA

- ⊕ Diameter 5 m and Height 3 m machining
- ⊕ Area ideal to accommodate large capacity machines



## COIL SHOP

- ⊕ Own Coil shop - employs resin rich & VPI insulation process
- ⊕ Looping, forming, stretching and coil heat treatment machines



## PRODUCTION FACILITIES



### VPI

- ⊕ The VPI insulation system (Micasytem)
- ⊕ Machines up to 2 m outer core diameter



### ROTOR SHAFT MACHINING AND BALANCING

- ⊕ Inhouse shaft machining
- ⊕ Inhouse balancing machine for 50 tons Rotor, capable at 3600 rpm



### ASSEMBLY

- ⊕ Crane capacity of 100 tons
- ⊕ Testing in horizontal / vertical configuration possible

# Test facility



Type test of 1500 kVA, 6.6 kV, 600 rpm,  
IM B3, IC 01 Hydro generator



Type test of 3500 kVA, 11 kV, 1500 rpm, IM B3, IC 31  
Steam turbine generator



Type test (heat run test) of 4500 kW, 10 kV, 500 rpm,  
IM B3, IC 01 Cement mill asynchronous motor





# GANZ ASYNCHRONOUS MOTORS



## General applications & markets of induction motors

- Oil & Gas Industry
- Cement Industry
- Steel Industry
- Mining
- Nuclear Power Stations
- Desalination Plants
- Pumping Stations
- Thermal Power Stations
- Steam/Gas Power Plants



2015



EGI Hamitabat Power Plant, Turkey  
FTC 710L14 (5 x1260 kW, 6.3 kV, 425 rpm)

2018



Kilo 57 Pumping Station,  
Ministry of Water Resources, Egypt  
FVM 630Kz4 (6x 2000 kW, 11 kV, 1500 rpm)

2022



Kudankulam NPP, India  
FVRZ 1006V20 (12x 3200 kW, 6 kV, 298 rpm)  
Cage motor

2016



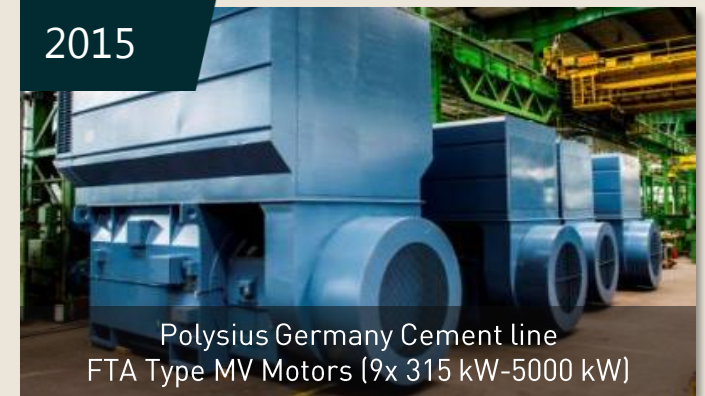
SWCC Saudi Arabia, IP65  
FOC 710Ls6 (6x 1950 kW, 6.6 kV 1000 rpm)

2014



Konkola Copper Mines, Zambia  
FTC Type MV Motors (6x 4500 kW,  
6x 2500 kW, 6x 1500rpm, 11kV, 1500 rpm)

2015



Polysius Germany Cement line  
FTA Type MV Motors (9x 315 kW-5000 kW)

2009



Mobarakeh Steel Co., Iran  
FRA 710Hm8 (8300 kW, 6.6 kV, 744 rpm)

2020



SATORP, KSA  
FTCp 710G4 (4000 kW, 13800 V 1791 rpm)  
Compressor drive



# GANZ SYNCHRONOUS MACHINES



# APPLICATIONS GANZ in Hydro-Electric Projects

GANZ Type	SHG, ON Types
Capacity	500 kVA-70,000 kVA
Rating	Up to 15 kV
Pole	4 pole & above
Frequency	50-60 Hz
Construction	B3 & V1



## FEATURES

- » Construction: Salient & Round Rotor
- » Brushless & Static Excitation types
- » Compact design and lower weight
- » Sturdy mechanical construction
- » High efficiency maximizing power generation
- » Minimum vibration, noise and longer bearing life through precise balancing the machine
- » Well established Insulation System which ensures long life

# GANZ Hydro competencies

More than 100  
years experience  
in hydro-power  
generation

More than 200  
units delivered  
around the globe

In house design,  
manufacturing  
and testing  
capability

Tailor-made design  
for Kaplan-,  
Francis- and  
Pelton-turbines





## SOFTWARE resource of Ganz RM design team

### 3 pcs different own developed electrical calculation software:

- 1 pc for asynchronous machines
- 1 pc for salient pole synchronous machines
- 1 pc for cylindrical synchronous machines

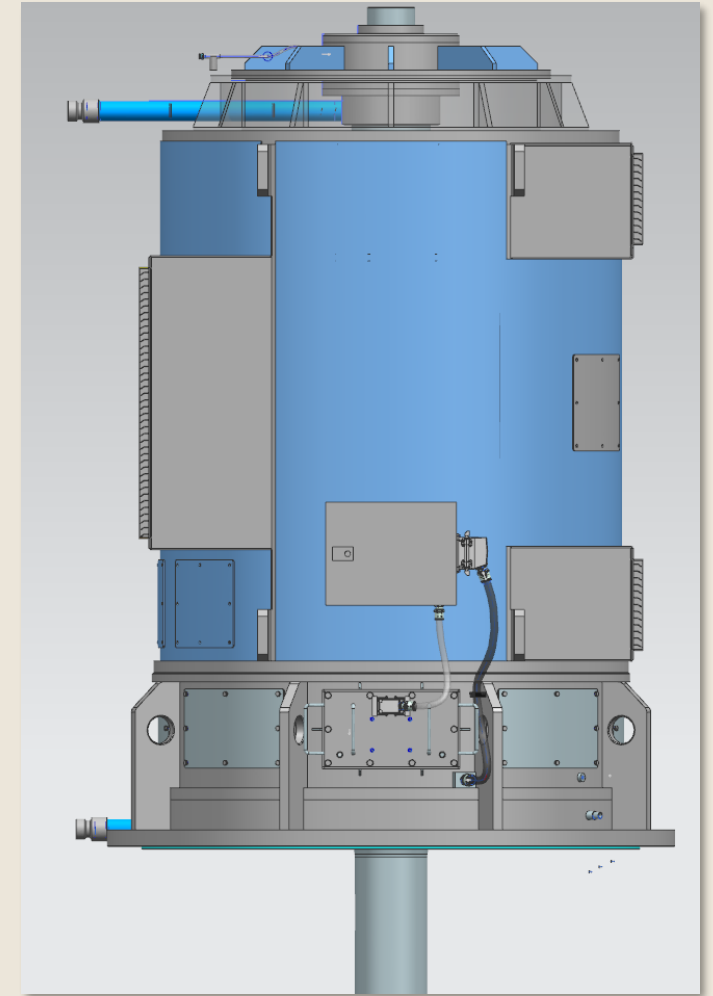
### Software for FEM calculations:

- MAXWELL 2D for electromagnetic calculations
- ANSYS for structural and airflow calculations

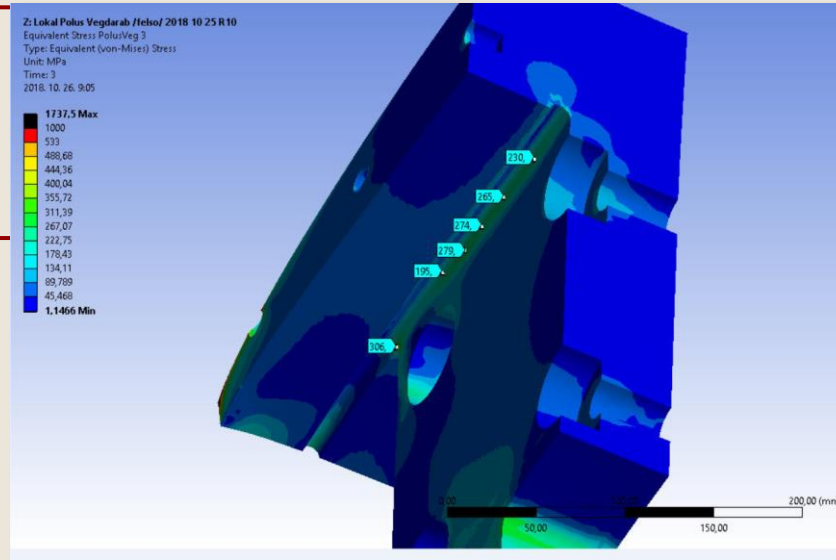
### CAD softwares for mechanical design:

- Siemens NX for 3D modeling and design
- AutoCAD for some of the 2D documentation
- KeyCreator (CADkey) for 2D design

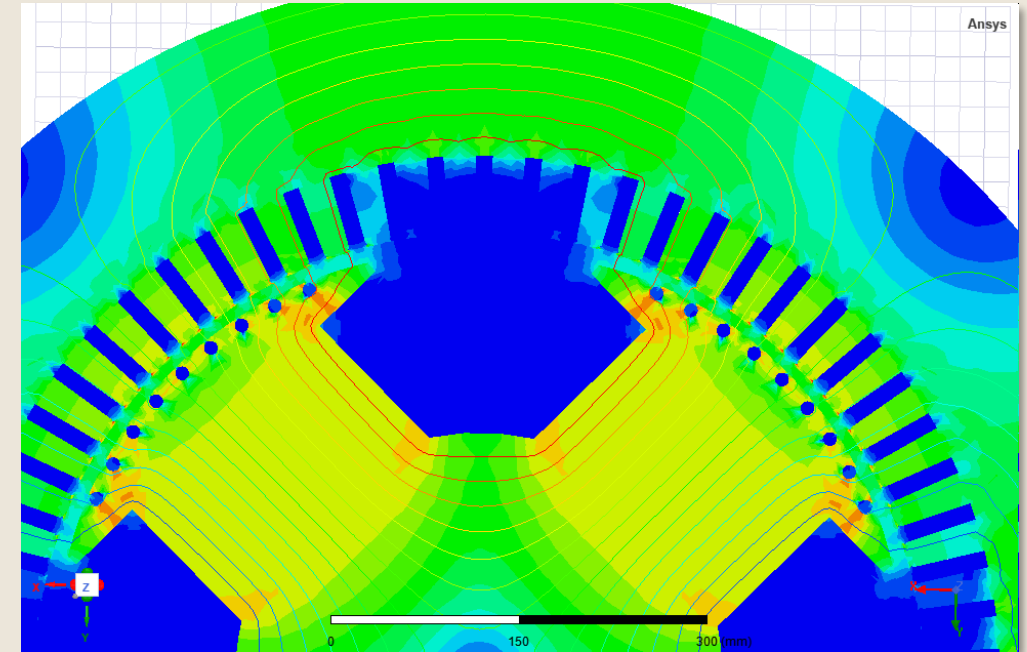
## DESIGN



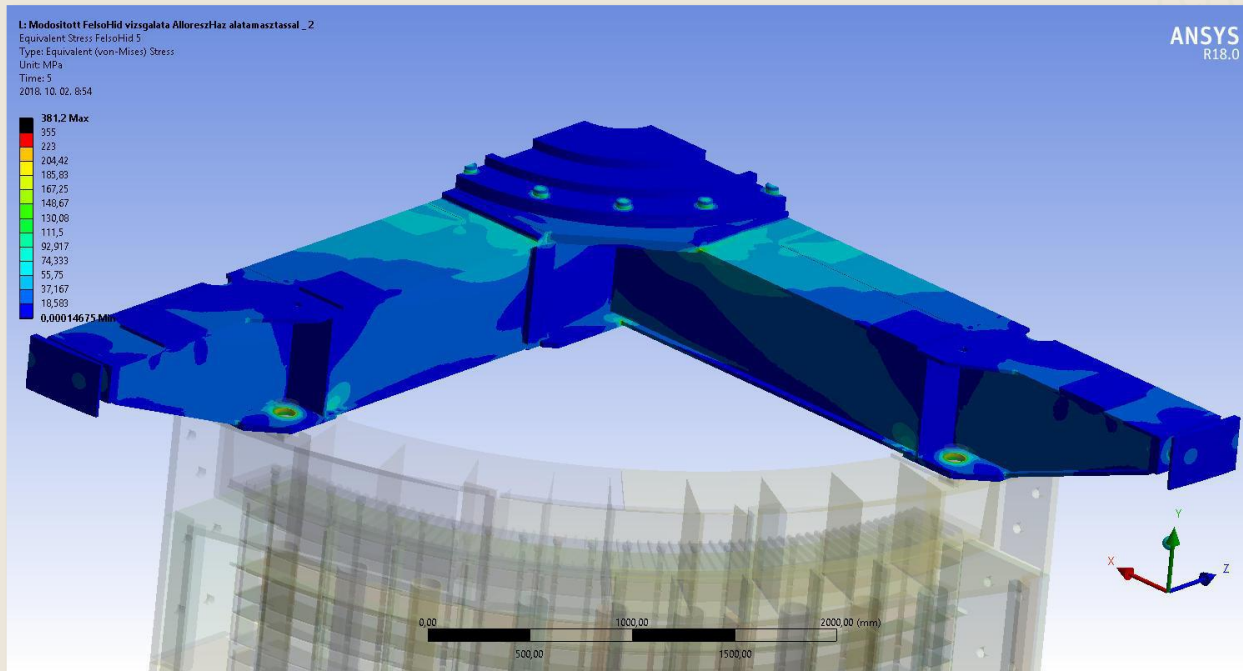
Pole end-plate  
check of a 16 pole  
vertical machine



DESIGN



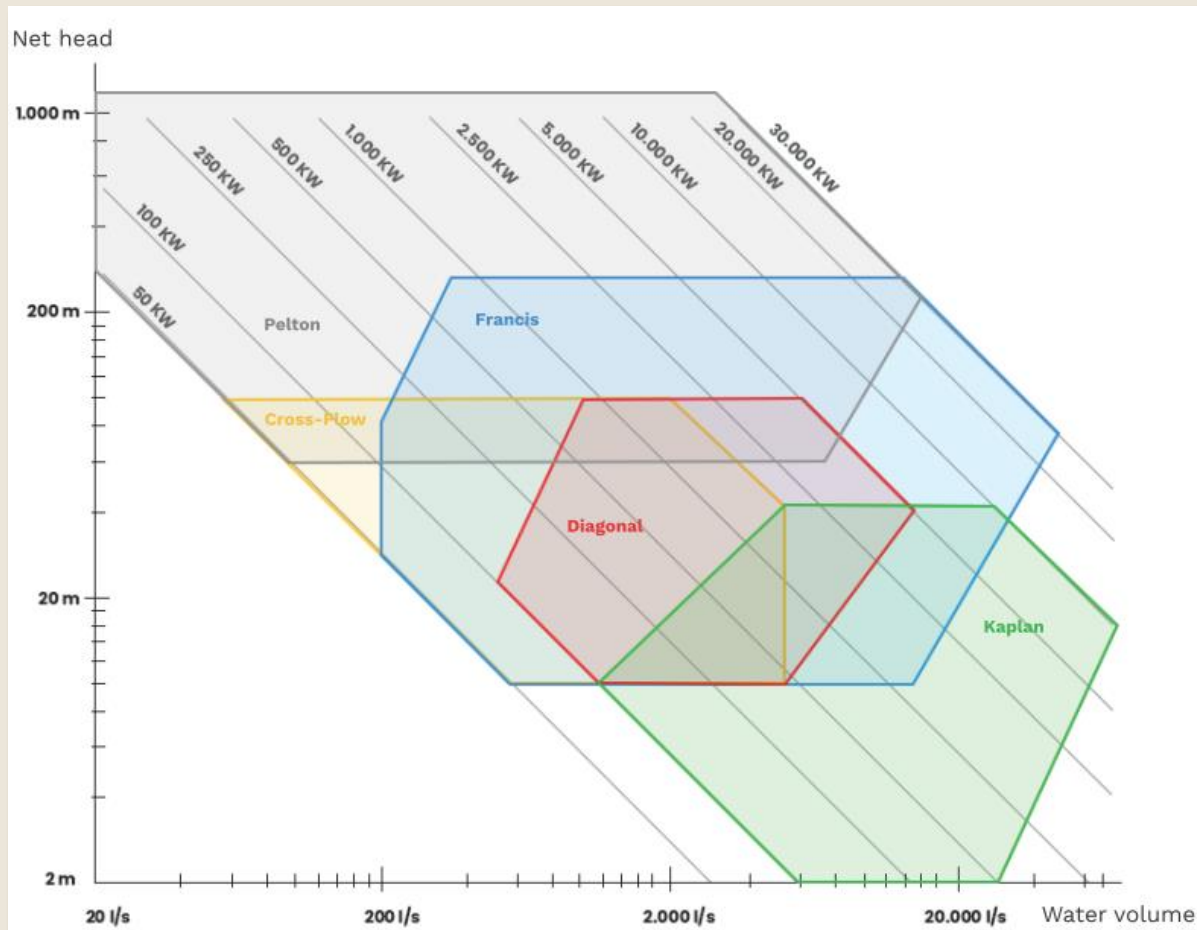
Electromagnetic  
check of a 4 pole  
generator



Upper bridge stress  
calculation of a  
63 MVA vertical generator



# HYDRO TURBINE APPLICABILITY IN HYDRO-ELECTRIC POWER STATIONS



## MAIN HYDRO TURBINE TYPES

- KAPLAN TURBINE: Heads up to 40 m
- FRANCIS TURBINE: Heads from 10 to 250 m
- PELTON TURBINE: Heads from 40 to 1,100 m

# KAPLAN TURBINE

Heads up to 40 m



- Small head
- Runaway speed : 2.5 - 2.8
- High axial force

## Generator construction

Usually vertical, low speed, high number of poles, large diameter (except in the case of gearboxes applied), usually high inertia required, to incorporate this into the rotor



# KAPLAN TURBINE HYDRO GENERATORS

2016



**HPP South Maris Canal, Philippines**  
2 x 5000 kVA, 10P - 720 rpm - Pit Kaplan Turbines

2009



**HPP Zho Tuwei, Taiwan**  
4000 kVA, 30 pole, V1 ONv2600L30  
Kaplan Turbine

2012



**HPP Tanfallet, Sweden**  
2.4 MVA, 750 rpm  
Kaplan Turbine

2013



**HPP CREMA**  
1200 kVA, 40P, 150 rpm, V1 –  
Onv 2660x275/40 Kaplan Turbine

2016



**HPP San Bartolo, Panama**  
2 x 12000 kVA, 11000 V, 300 rpm  
ONv 3450x670/24 Kaplan Turbine

# FRANCIS TURBINE

Heads from 10 to 250 m



- Medium head
- Runaway speed : 2.0 - 2.2
- High axial force (+ -)

## Generator construction

Usually horizontal, most often 6-10 poles, due to high axial force large bearing may be needed, often flywheel needed to increase the rotor inertia



# FRANCIS TURBINE HYDRO GENERATORS

2015



**HPP Song Quang, Vietnam**  
2x 7 781 kVA, 6.3 kV, 750 rpm, IM B3, IC 81W7  
Francis Turbine

2012



**HPP Temu, Italy**  
2x 2 900 kVA, 6.3 kV, 750 rpm, IM B3, IC 21  
Francis Turbine

2013



**Compact container unit**  
610 kVA, 0.4 kV, 1000 rpm, IM B3, IC 01  
Francis Turbine

2015



**HPP Mini Toachi, Ecuador**  
1 942 kVA, 13.8 kV, 600 rpm, IM V1, IC 01  
Francis Turbine

2016



**HPP Skhalta, Georgia**  
3 530 kVA, 6.3 kV, 600 rpm, IM B3, IC 01  
Francis Turbine

# PELTON TURBINE

Heads from 40 to 1100 m



- high head
  - runaway speed : 1.8
  - Radial force
- ECE6DA
- Generator construction
  - In horizontal case high radial force, usually no need of high inertia



# PELTON TURBINE HYDRO GENERATORS

2020



**HPP RONGNICHU, Sikkim India**  
2 x 62766 kVA 16P 375 rpm, ONv 4250x1500/16  
Pelton Turbine

2010



**HPP Albano, Italy**  
19000 kVA, 6300 V, 500 rpm  
Double Pelton Turbine

2012



**HPP COGNO, Italy**  
3x 2400 kVA, 6P - SRGb 636Ks6  
Pelton Turbine

2013



**HPP FLS Bakun, Philippines, Pelton T.**  
2x 2 620 kVA, 2.4 kV, 720 rpm, IM V1, IC 01

2020



**HPP Xeset, Lao PDR**  
2x 5765 kVA, 12P, 11 kV, 500 rpm  
Pelton Turbine

# MANUFACTURING



## In house **MACHINING**

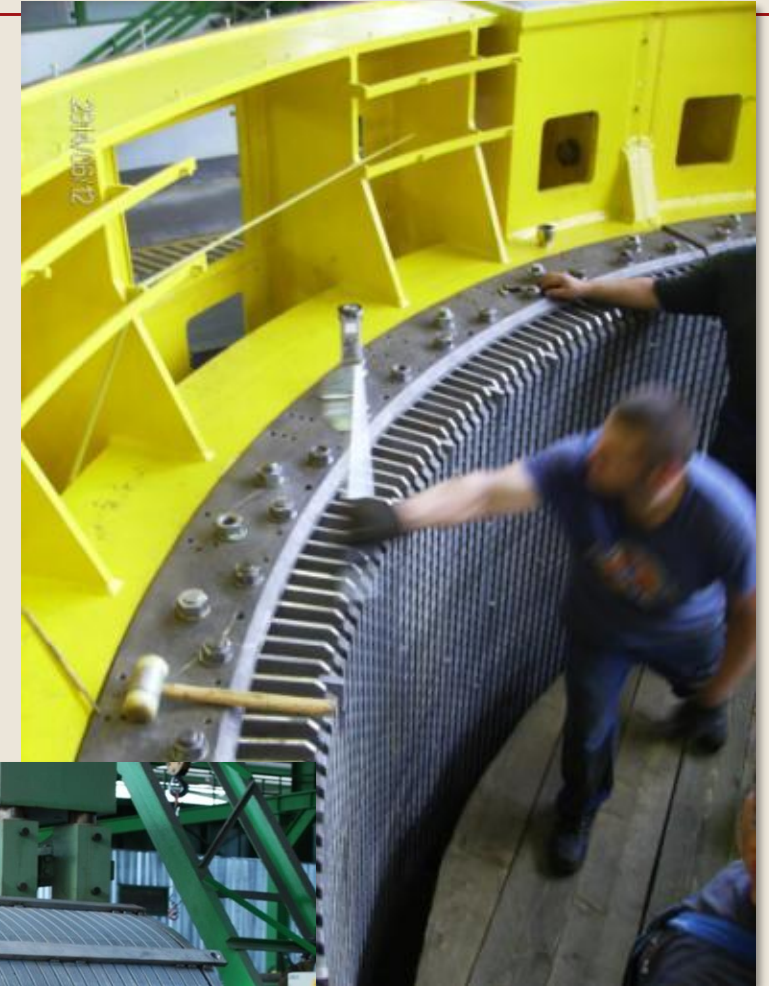
- Up to 12 m horizontal lathe
- Up to 4 m diameter & 3 m height vertical lathe
- Horizontal & vertical milling machines
- For bigger size sub-contracting network



# MANUFACTURING

## In house **LAMINATION**

- Punching facility in Szolnok, Hungary (40 km from factory)
- Self-supporting laminated core up to 2250 mm stator outer diameter
- „In frame” lamination over 2250 mm stator outer diameter



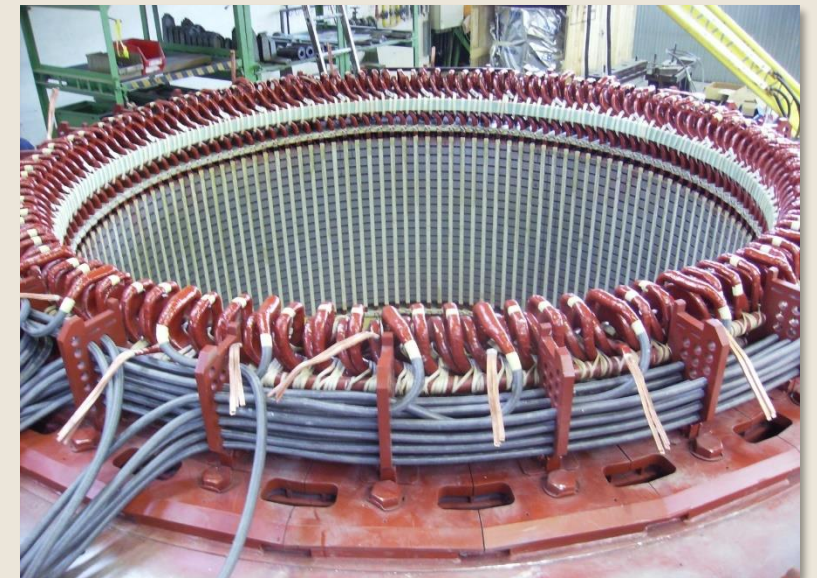


# MANUFACTURING



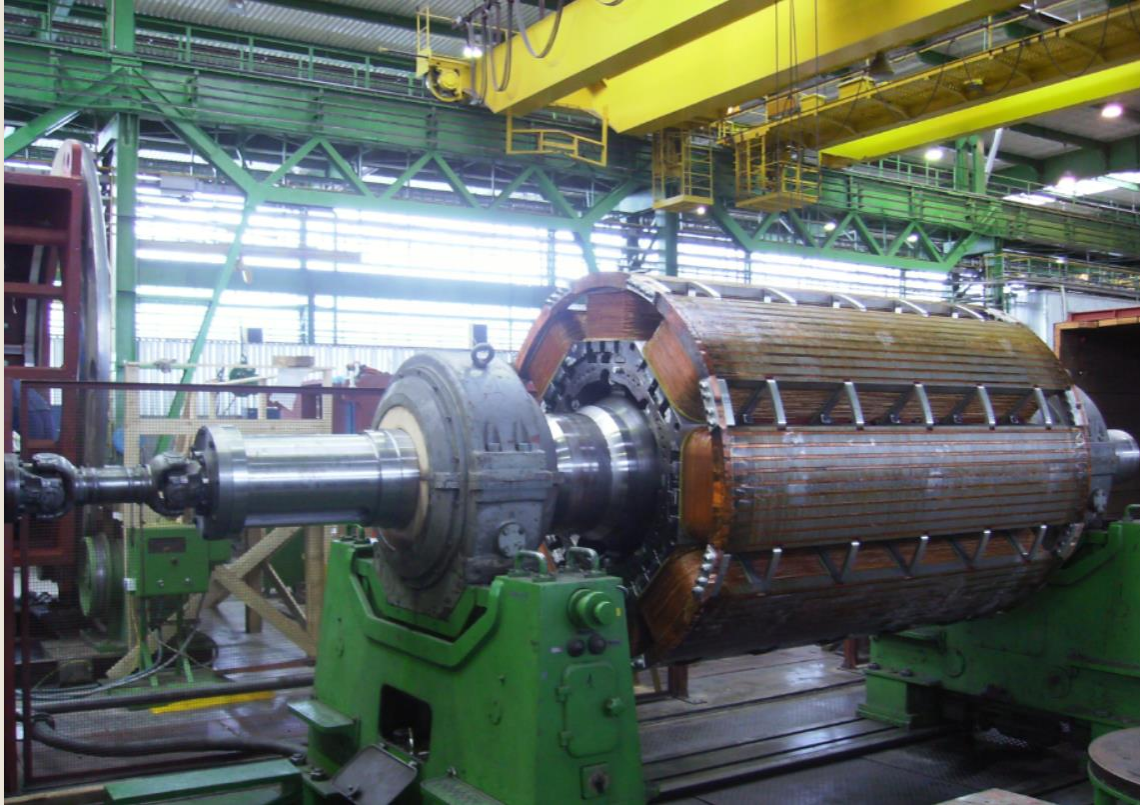
## In house **COIL PRODUCTION & WINDIG SHOP**

- GANZ Micasytem for Vacuum Pressure Impregnation up to 1800 mm stator diameter
- Individually heat treated coils (Resin Rich) above 1800 mm stator outer diameter
- Insulation system up to 15 kV





# MANUFACTURING



E6DA



## In house **DYNAMIC BALANCE FOR ROTOR**

- Both salient- and cylindrical pole rotor constructions are available
- Dynamic balancing capability up to 50 tons







# MANUFACTURING



## In house **ASSEMBLING & TESTING**

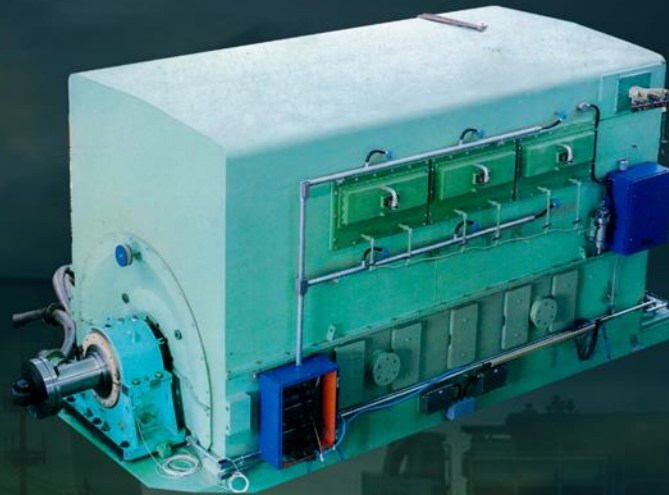
- Up to 120 tons crane capacity for assembly (200+ tons available in transformer factory)
- Possibility for testing of horizontal as well as vertical shaft generators



## APPLICATIONS

# GANZ in Steam / Gas Power Plants

GANZ Type	GTG Type
Capacity	10 MVA - 60 MVA
Rating	Up to 15 kV
Pole	2 pole
Frequency	50-60 Hz
Cooling	Water/Air cooled



- » Standardized series until 60 MVA
- » Construction: Turbo Smooth Round Rotor
- » Brushless & Static Excitation types
- » Compact design and lower weight
- » Sturdy mechanical construction
- » High efficiency maximizing power generation
- » Minimum vibration, noise and longer bearing life through precise balancing the machine
- » Well established Insulation System which ensures long life

APPLICATIONS

# GANZ / Diesel Engine Generators



MVM Paks NPP, Hungary  
1 x 4000 kVA 6300 V 4P 1500 rpm  
OBM 636L4



# APPLICATIONS GANZ / Test Bed Generators

2011



CG Powers System, Belgium  
ON 2200x1600/8 36000 (3~)/20780 (2~)kVA  
6600 V 3149 A 50/60 Hz 750/900 rpm

## Test Bed Generator:

- up to 200 Hz
- up to 50 MVA (depending on pole number)
- power factor 0.1
- water cooled or self ventilated
- salient pole or cylindrical design
- brushless or static excitation
- driving motor included

2010



CG Powers System, India  
SHGB 1261 Z8 31000 (3~)/17800 (2~)kVA  
11000 V 1627 A 50/60 Hz 750/900 rpm

# APPLICATIONS GANZ / Test Bed Generators

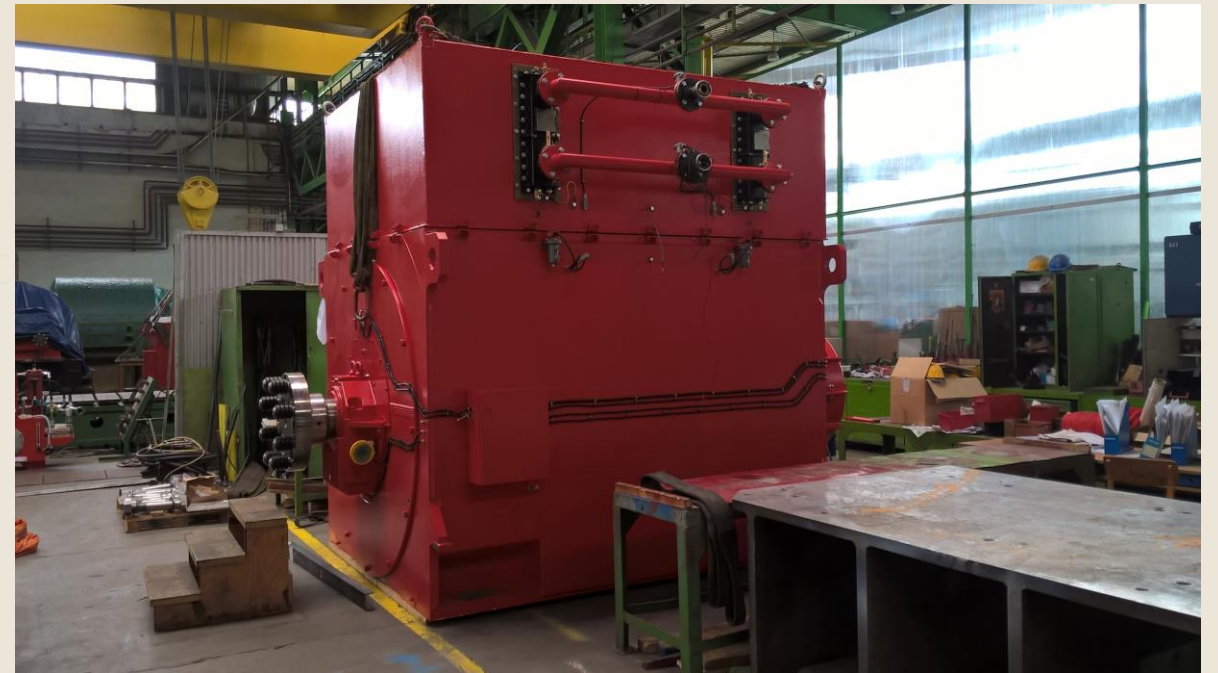


ABB Sache, Italy  
SRgs 1006X4 10500 kVAr  
7500 V 808 A 50/60 Hz 1500/1800 rpm



APPLICATIONS

# GANZ / Synchronous Condensers



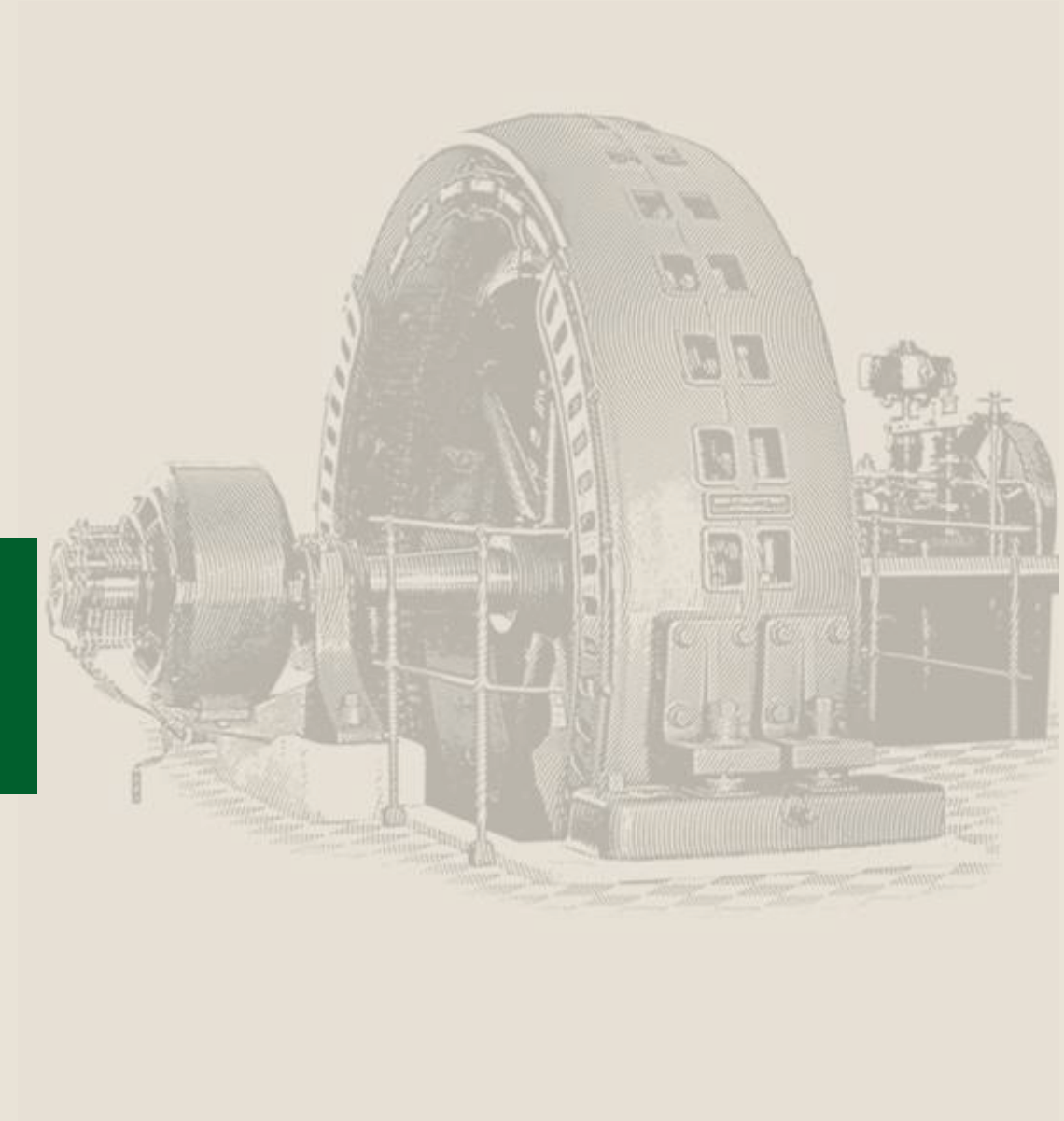
Kazincbarcika TPP, Hungary  
ON 1300x1250/6 11500 kVAr  
6300 V 1055 A 50 Hz 1000 rpm

## Synchronous Condenser:

- 50 MVar modular units
- 500 MWs stored energy (modular flywheel)
- 350 MVA short circuit power / unit
- power factor 0
- water cooled (IC81W7, IP44) or weather protected (IC01, IPW24)
- pony motor starting
- brushless or static excitation



# SERVICES OF ROTATING MACHINES







## SERVICES CAPABILITIES

### TURBO GENERATORS

- ⊕ Until 250 MVA 2 pole or 4 pole types
- ⊕ Performed at Site as well at Factory
- ⊕ Works mainly include  
Removing old windings, Renewing the old stator bars, rewinding, core re-lamination, rotor works

### HYDRO GENERATORS

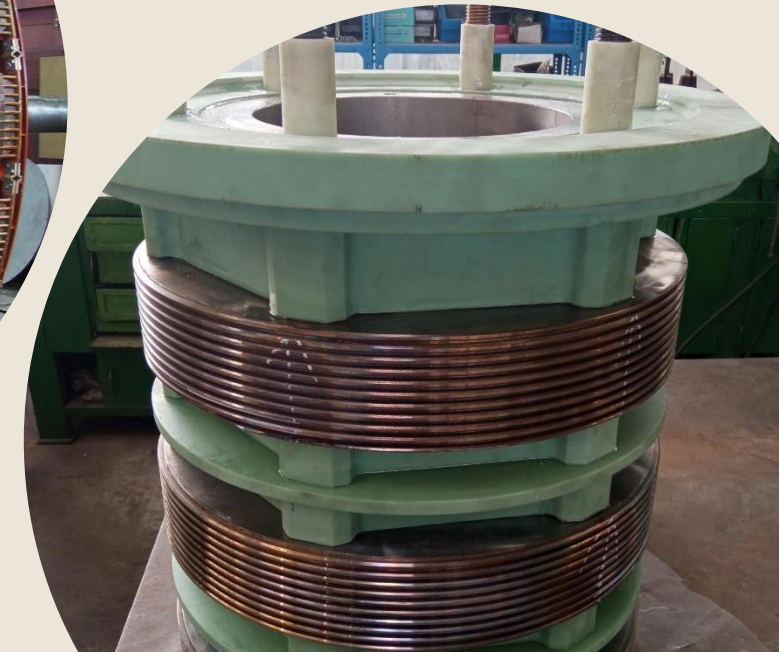
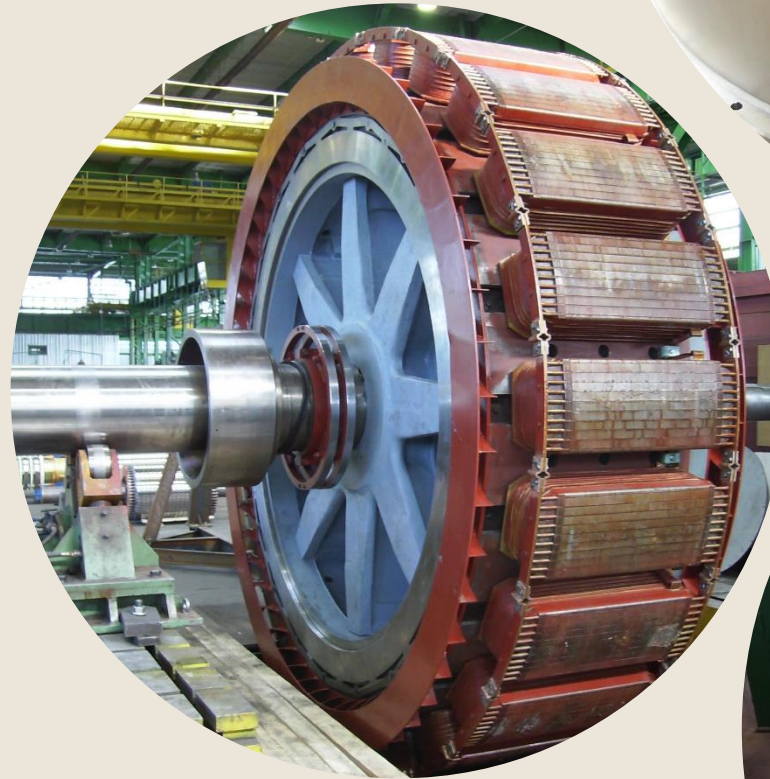
- ⊕ Small and large generators until 100 tons
- ⊕ Performed at Site as well at Factory
- ⊕ Works mainly include  
Stator rehabilitations (core, windings),  
Rotor rehabilitations

### AC & DC MOTORS

- ⊕ Large Motors for special applications
- ⊕ Performed at Factory
- ⊕ Works mainly include  
Stator rehabilitations  
Rotor works

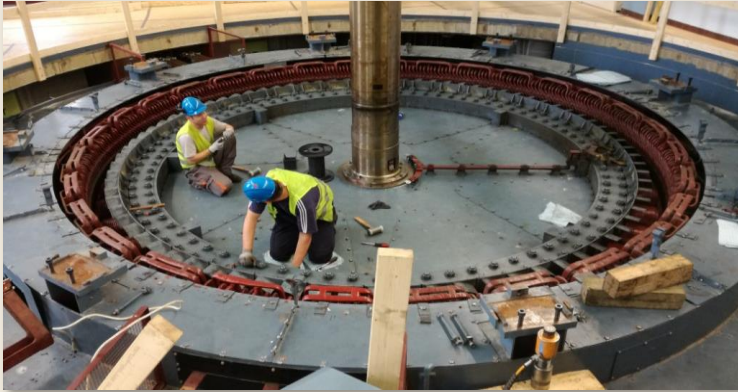
# RM Service

- Refurbishment/overhauling for motors and generators
  - in factory
  - at site
- 3rd party testing
- Main component parts (stator, rotor)
- Spare parts (slipring assembly, coils, other components etc.)





# RM Service References



Bearings' refurbishment, stator windings' wedges change, brush system refurbishment of ASEA GS 2910 type 25 MVA, 150 rpm hydro generator. Granfors HPP, Sweden



48,9 MVA 10,5 kV 250 rpm Hydro generator new stator laminated core manufacturing, rewinding Lajanuri HPP, Georgia

9,0 MVA 6,6 kV 250 rpm Hydro generator new stator housing & laminated core manufacturing, rewinding Rotor poles, bearings, brush system, brake refurbishment Gavünda, Sweden



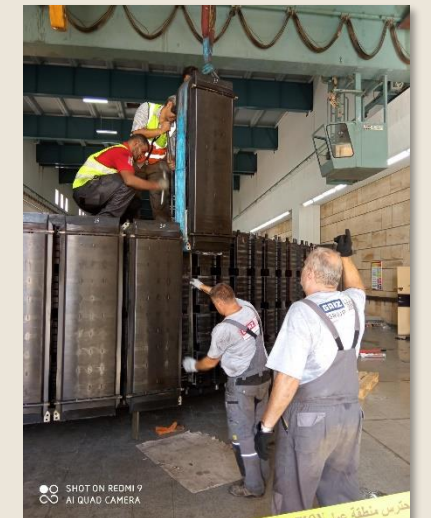
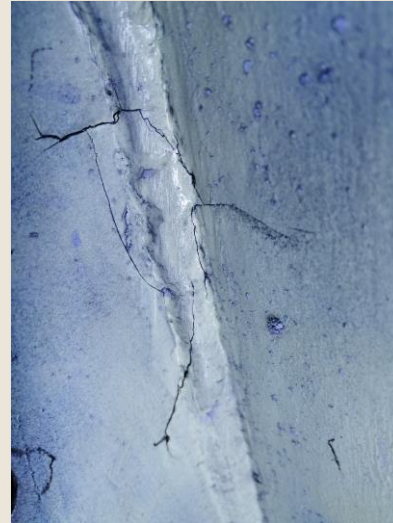


# RM Service References

16,8 MVA 11 kV 68,2 rpm  
Bulb hydro generator stator rewinding  
Hydro Power Plant, Egypt



Rotor refurbishment by total rotor disassembly and changing  
broken spoke ribs  
of 75 MVA 11 kV 100 rpm hydro generator.  
Hydro Power Plant, Egypt

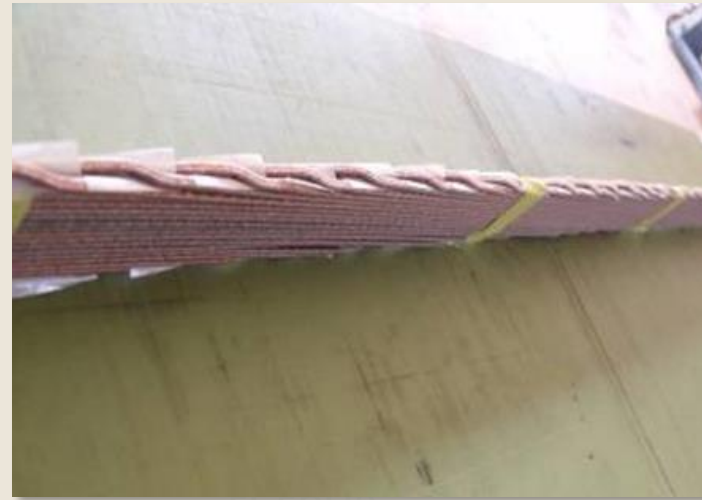




# RM Spare Parts



**Slip ring set for rotor**



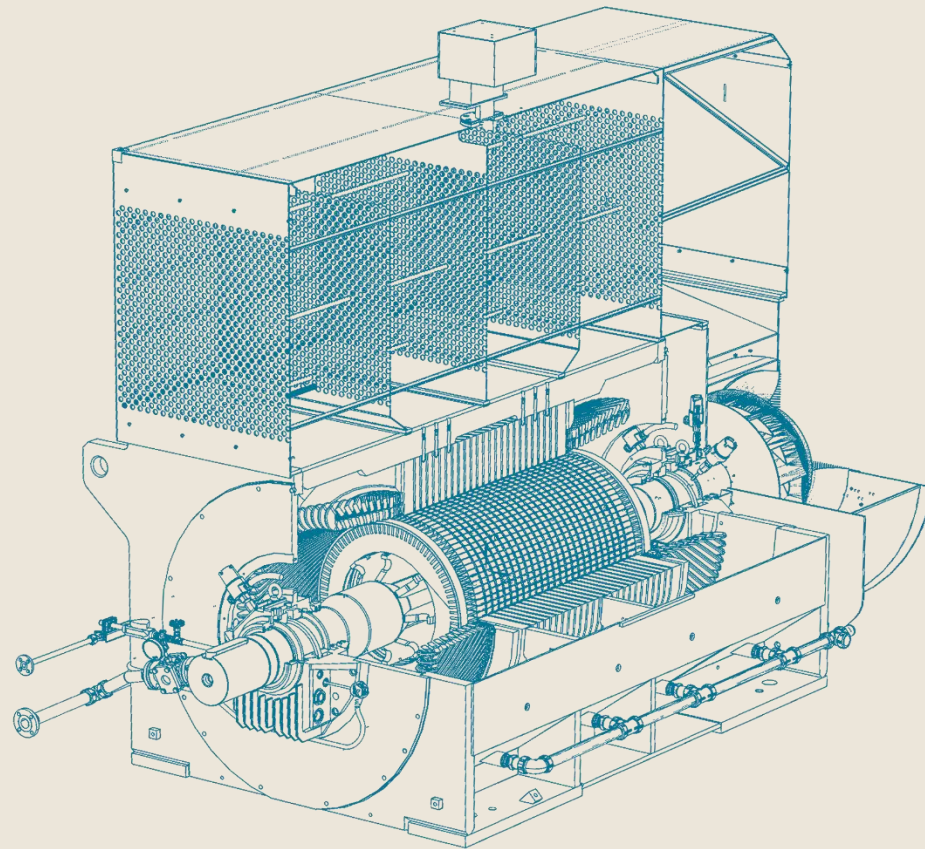
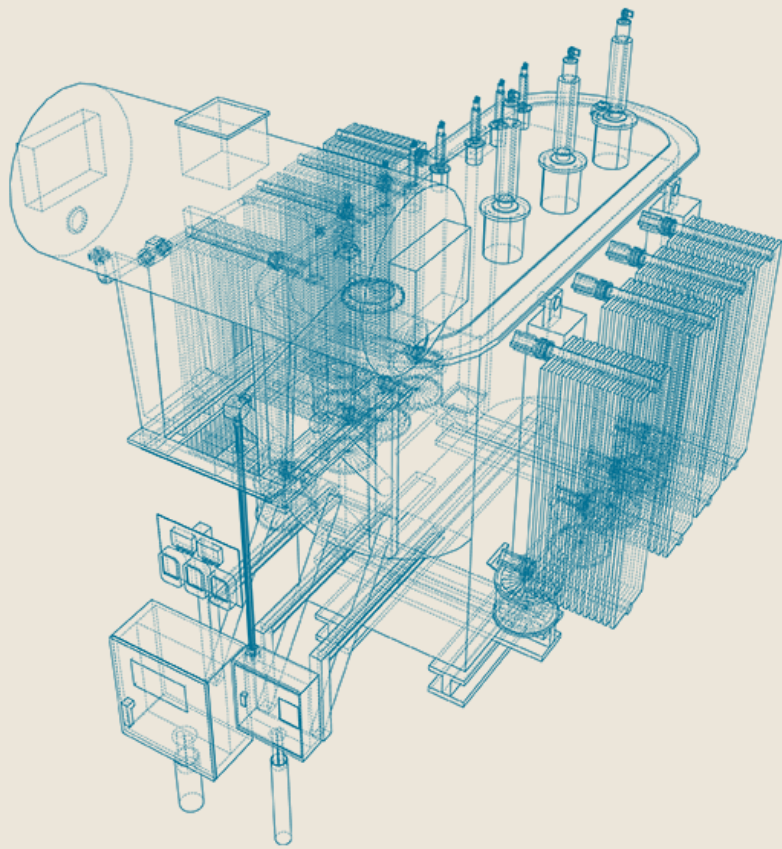
**Roebel bar for generator stator**



**Salient pole for generator rotor**



**Coil set for stator windings**



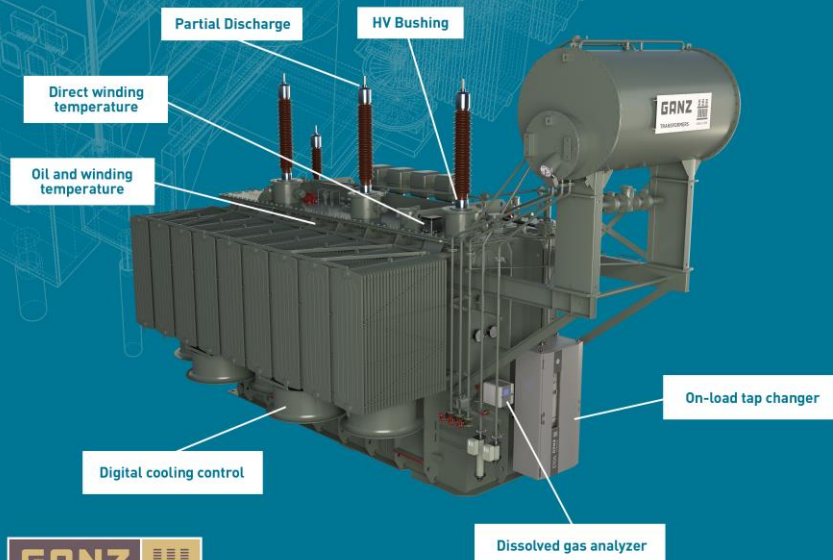
# Monitoring and Digitalization for Power Transformers and e-Rotating Machines



the new generation of transformers and electric rotating machines  
equipped with digital monitoring system



## Monitoring in Transformers



## Monitoring in Motors & Generators



# Digitalization Solution by GANZ

## Main driving force behind asset digitalization

- Ever increasing demands, Energy Transition
  - OEMs with full order books
  - → Preservation of existing assets, service life extension
- Extensive financial losses due to
  - Critical failures,
  - Unplanned downtimes,
  - Inefficient maintenance strategies
- Expectation to reduce carbon footprint
  - More efficient operation, improved level of utilization



**Solutions for Power Transformers and Rotating Machines**

**with cutting-edge technology!**

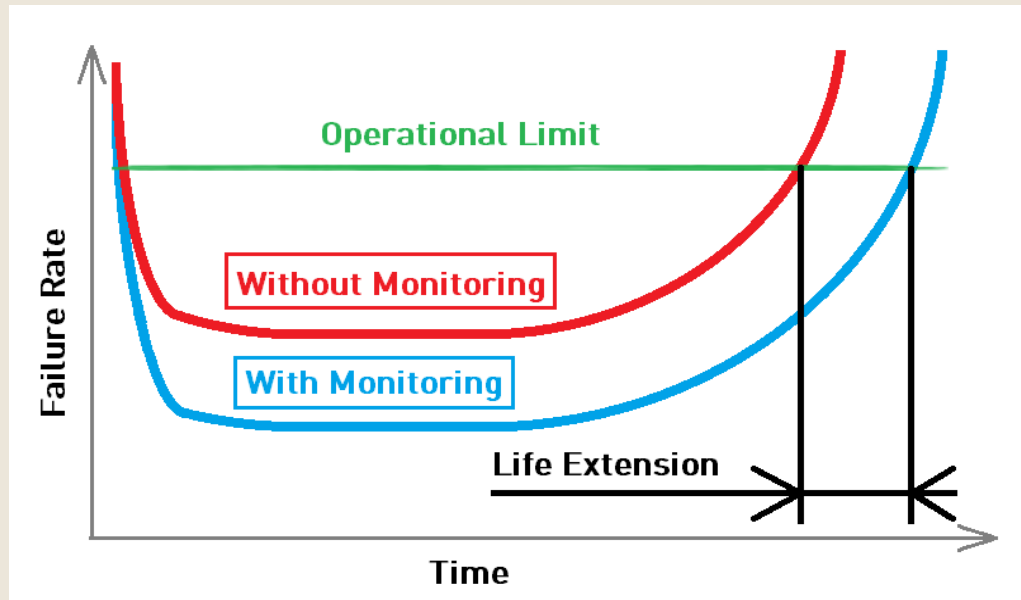


# Digitalization Solution by GANZ

## Main advantages of use

- Avoiding Critical Failures – detection at an early stage
- Reducing the duration and frequency of unplanned downtimes
- Predictive maintenance and replacement of components
- Access to Digitalization features

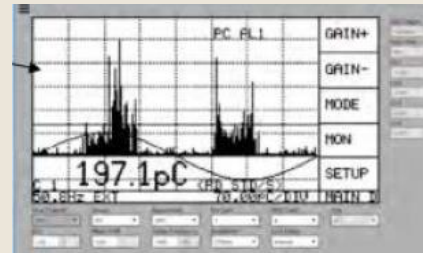
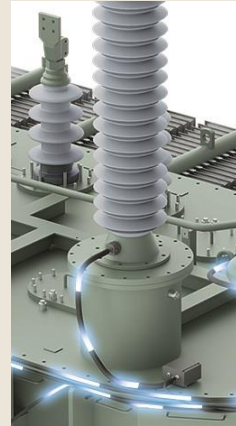
Business	Estimated cost of downtimes (USD / minute)
Automotive	35.000
Mining	3.400
Oil & Gas	7.500



## Additional benefits through Retrofit Application

- Asset Life Extension
- Data-Based scheduling of Asset Replacement
- Digital integration of older assets
- Applicable to any Asset regardless of Brand or Make
- Can be performed during otherwise planned downtimes

# Power Transformers



## HV Bushing Monitoring

- ✓ Capacitance
- ✓ Sum of Currents
- ✓ Tan Delta

## Partial Discharge Monitoring

- ✓ Detection
- ✓ Localization

## Other possibilities

- ✓ Buchholz relays with monitoring
- ✓ High Accuracy thermometers
- ✓ Low noise EC cooling solutions



# Rotating Machines

- ❖ iReady
  - ✓ Temperature Monitoring (Winding, Bearing)
  - ✓ Vibration
- ❖ iStandard
  - ✓ Accessories Digitalization
  - ✓ Cooling and Lubrication Monitoring
- ❖ iAdvanced
  - ✓ Partial Discharge Monitoring
  - ✓ Multi-Parameter configurations



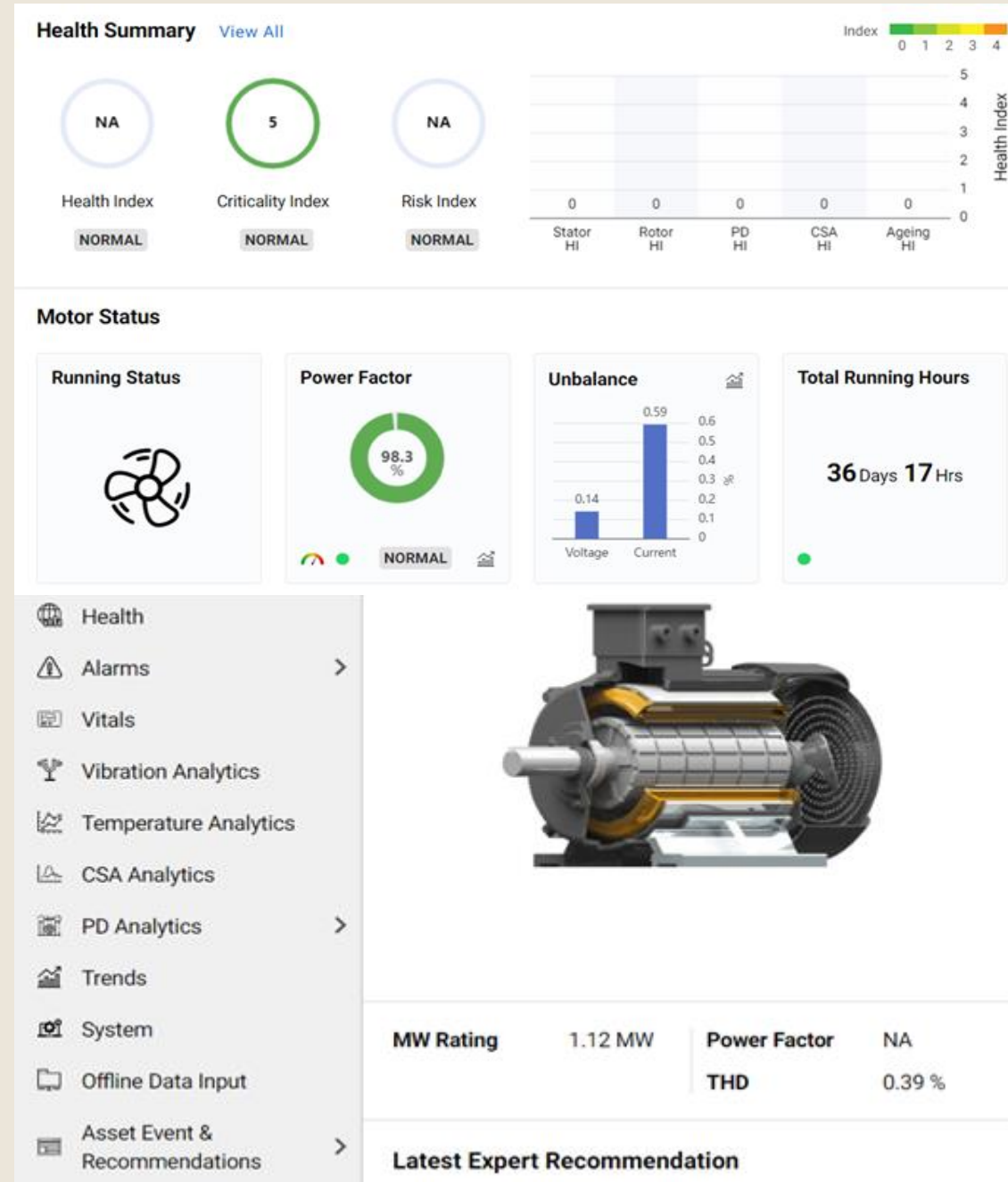
# Rotating Machines

## Optional features

- ✓ Brush Wear Monitoring
  - ✓ Pre-indication or Continuous Monitoring
- ✓ Current Signature Analyzer
- ✓ RPM Monitoring
- ✓ Fiber Optic Temperature Measurement

## Further Intelligent Solutions

- ✓ Fleet Management Solutions
  - ✓ Combined assessment of offline and online data
  - ✓ Comparative assessments between assets
- ✓ OEM added value
  - ✓ Expert recommendations
  - ✓ Integrated Services





CERTIFICATIONS FOR  
QUALITY

## Certificate of Registration

nqa.

This is to certify that the Quality Management System of

**Ganz Transzformátor- és Villamos Forgógépgyártó Kft.**  
H-1095 Budapest, Soroksári út 30-34. 5. em. Hungary  
H-5000 Szolnok, Kőrösi út 74. Hungary  
H-2766 Tápiószele, Györgyei út 14-22. Hungary

applicable to

**Design, manufacture and service of equipment for power generation, distribution, traction, transformers, conventional and insulated switchgear, GIS, generators, motors and welded steel structures. Installation and main contracting of electrical substations.**

has been assessed and registered by NQA against the provisions of

**ISO 9001 : 2015**

This registration is subject to the company maintaining an occupational health & safety management system, to the above standard, which will be monitored by NQA.

Managing Director



## Certificate of Registration

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This is to certify that the Environmental Management System of

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H-5000 Szolnok, Kőrösi út 74. Hungary  
H-2766 Tápiószele, Györgyei út 14-22. Hungary

applicable to

**Design, manufacture and service of equipment for power generation, distribution, traction, transformers, conventional and insulated switchgear, GIS, generators, motors and welded steel structures. Installation and main contracting of electrical substations.**

has been assessed and registered by NQA against the provisions of

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This registration is subject to the company maintaining an occupational health & safety management system, to the above standard, which will be monitored by NQA.

Managing Director



## Certificate of Registration

nqa.

This is to certify that the Occupational Health & Safety Management System of

**Ganz Transzformátor- és Villamos Forgógépgyártó Kft.**  
H-1095 Budapest, Soroksári út 30-34. 5. em. Hungary  
H-5000 Szolnok, Kőrösi út 74. Hungary  
H-2766 Tápiószele, Györgyei út 14-22. Hungary

applicable to

**Design, manufacture and service of equipment for power generation, distribution, traction, transformers, conventional and insulated switchgear, GIS, generators, motors and welded steel structures. Installation and main contracting of electrical substations.**

has been assessed and registered by NQA against the provisions of

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This registration is subject to the company maintaining an occupational health & safety management system, to the above standard, which will be monitored by NQA.

Managing Director



Certificate No: 114366  
Date: 19 October 2018  
Reissued: 20 October 2021  
Valid Until: 19 October 2024  
EAC code: 18/19/28/34



CLIENT  
REFERENCES



# Why GANZ?

# GANZ

ROTATING MACHINES



SINCE 1878

Competitive delivery times

Best value for money products

High quality tools, equipment and skilled professionals for testing, repairing and manufacturing transformers

Excellent engineering team

145 years market experience

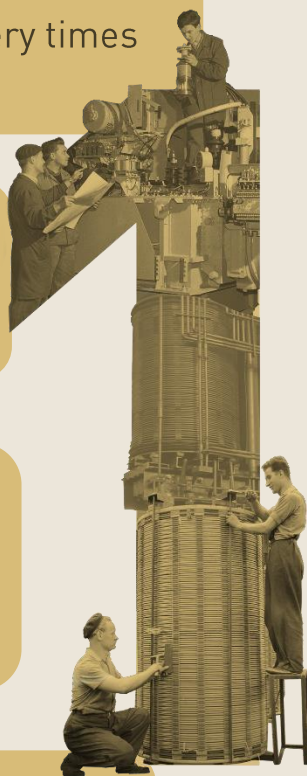
International experience, projects in 40 countries

High degree flexibility in design and construction

Tailor made solutions satisfying special requests

Proven technical solutions

Manufacturing facilities are modernized and in-line with Western European quality standards



„TRADITION FOR INNOVATION“

# Thank you for your kind attention!

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